TECHNICAL SPECIFICATION



DIETHYL PHTHALATE

1. Basic Information

| Product Name | Diethyl Phthalate |
|--------------------|---|
| Structural Formula | |
| Molecular Formula | C ₁₂ H ₁₄ O ₄ |
| Molecular Weight | 222.24 |
| CAS No. | 84-66-2 |
| EC No. | 201-550-6 |
| Main Applications | - DEP is mainly used as solvent for fragrancies not soluble in water; |
| | - DEP is also used as first choice plasticizer for cellulose acetate; |
| | - In the Pharmaceutical industry, DEP is used as a plasticizer in |
| | polymers device and in tablets coating. |

2. Specifications

| Characteristics | Unit | Value | Method |
|--------------------------|------------|---|--------|
| Appearance | | Clear liquid, free from visual suspended matter | |
| Colour | APHA/Hazen | <=20 | AM 018 |
| Odour | | Very mild | AM 074 |
| Acidity as Phthalic acid | % | <=0.01 | AM 006 |
| Water content | % | <=0.05 | AM 023 |
| Ester content | % | >=99.0 | AM 999 |
| Boiling point @760 mmHg | °C | 296 | |
| Density @ 20°C | g/ml | 1.12 | |
| Melting point | °C | -40 | |
| Flash point (closed cup) | °C | 152 | |

3. Additional Information

| Storage | The packaged material shall be kept into its original packaging, in cool and well |
|------------|--|
| | ventilated place, neither under rain nor in wet places, away from flames and |
| | heating sources. The bulk material shall be stored in stainless steel tanks, under |
| | nitrogen blanketing; for a long lasting quality the material shall be kept at |
| | ambient temperature (ideally not above 30°C) and away from any flame or |
| | concentrated heat source. |
| Shelf life | 3 years from production date |